



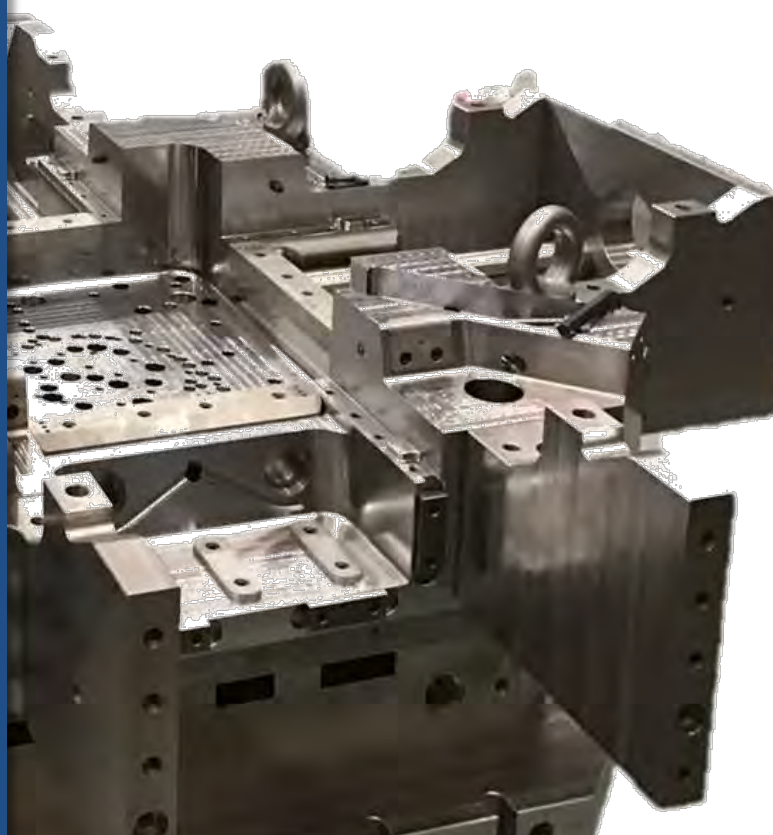
die casting

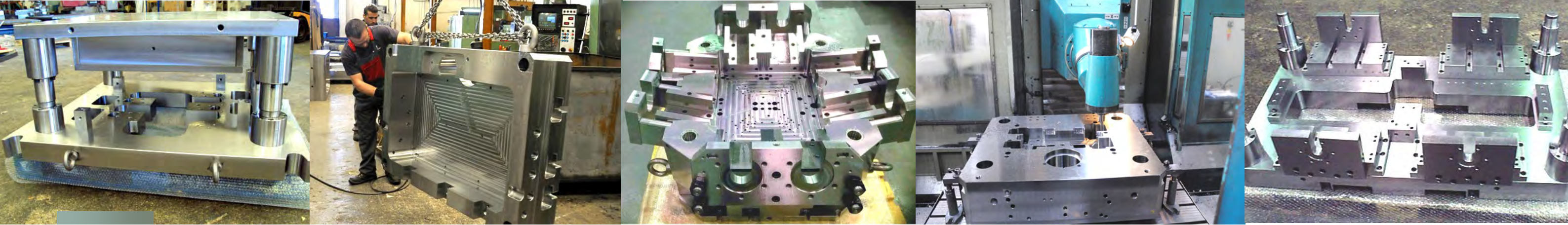


THE GLOBAL RESPONSE TO YOUR INDUSTRIAL CHALLENGES

The SF group brings together
professionalism, experience, technical
means and human commitment
to respond to your needs.

FROM THE RAW MATERIAL
TO THE FINISHED TOOL





TOOLS

die casting

MOULD BASES AND DIES

More than 30 years of experience in the manufacture of special tools for Die Casting.

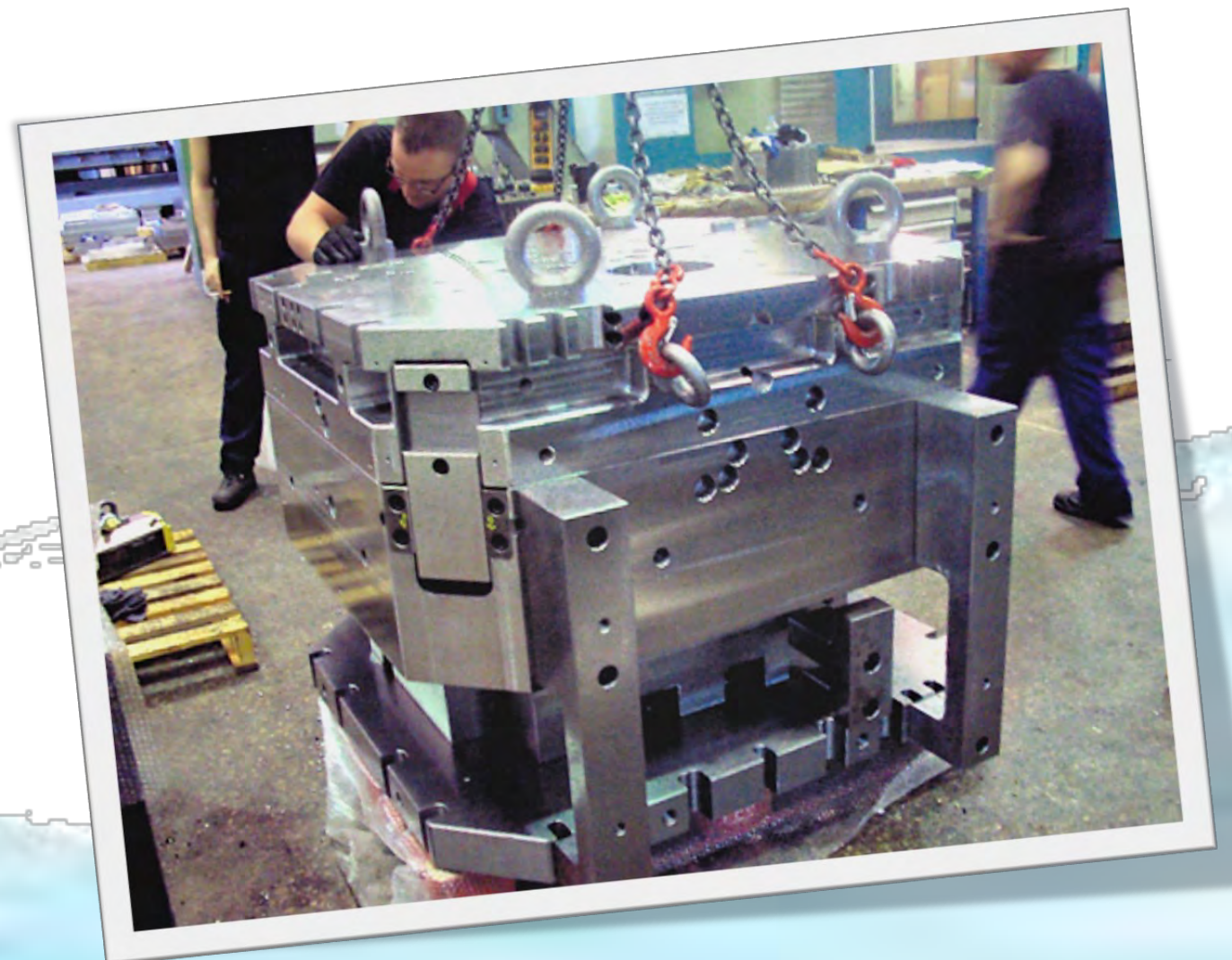
Machinery park of large dimensions for all types of Works - 5 axes, long drills, etc.-

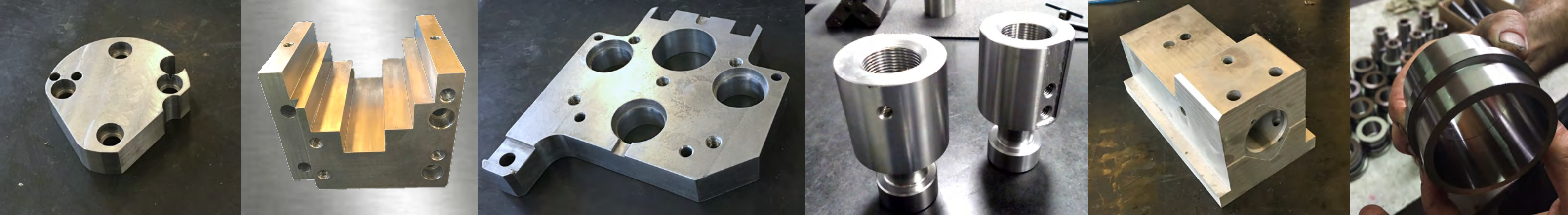
Our offer ranges from a simple plate of material to the complete realization of the tools and its components completely finished/assembled.

- Steel warehouse: laminated, forged and rounds
- Material cutting and basic machining area
- Advanced machining area small / medium / large volume
- Integrated technical office
- Precision machining area
- Inclined machining and long drills area
- Special components machining area
- Assembly, adjustment and quality control area



We have all types of Steel,
both for the mould bases
1.1730 1.2311 1.2312 1.2738
as for the cavities/cores
1.2343 1.2344 1.2340
in standard, quality, ESR and NADCA.



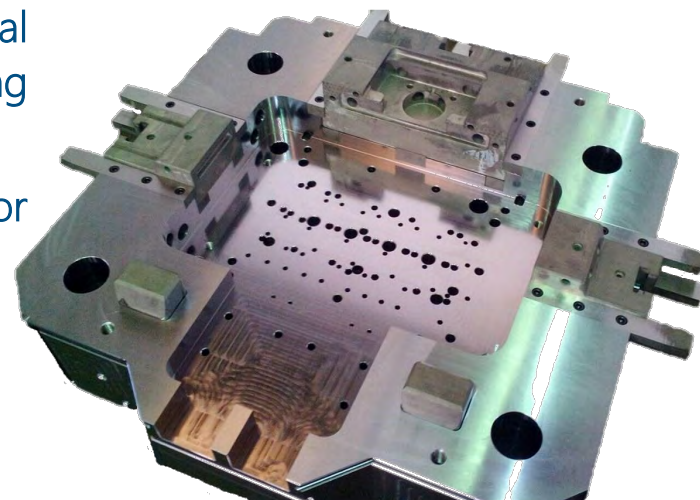


PERIPHERAL ELEMENTS

We manufacture all kind of peripheral elements and components that goes along with the mould base.

Mould supports, support structures for hydraulic cylinders, sliding plates, slides....

Checking, grinding and adjustment of elements with thermal treatment.



QUALITY CONTROL

Manufacturing, materials and treatments 100% according to customer drawing.

Verification of all machining operations performed. Check-list.

Verification, assembly and adjustment of all parts of the tool.

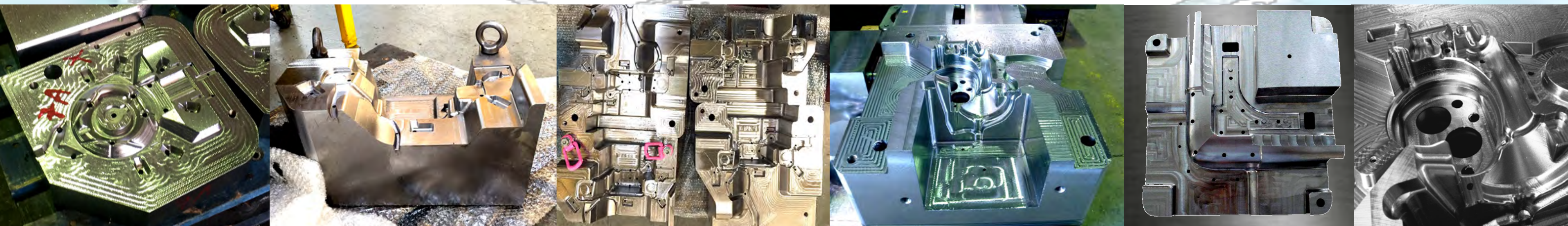
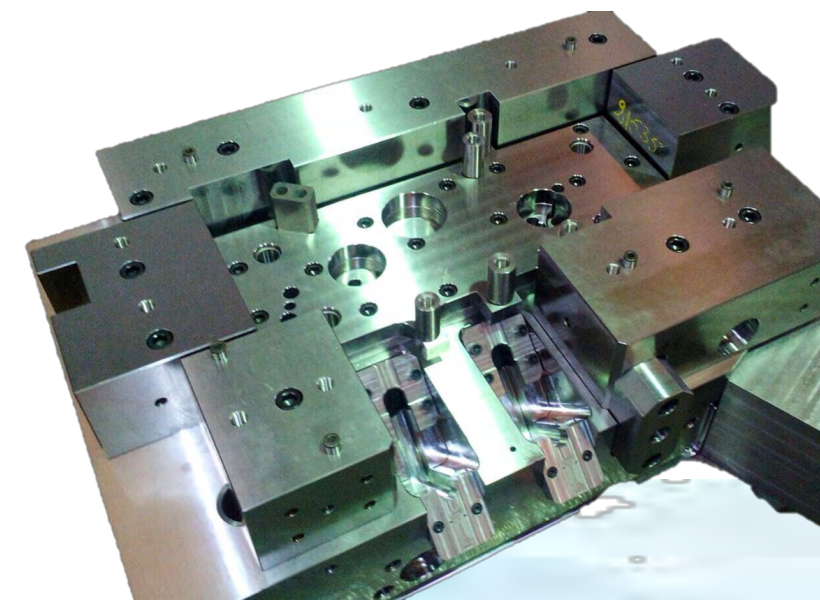
Identification engravings of cooling circuits, eyebolts, mould number, position, brand, reference, etc.

Mould checking opening/closing operation, slides and ejection housings movements.

MECHANIZED CAVITIES

Certified materials (ESR / NADCA) for maximum quality cavities and multiple delivery options:

- 1.2343 / 1.2344 / 1.2340
- raw material
- milled and squared
- drills, cooling circuits
- roughing 3D forms
- thermal treatment



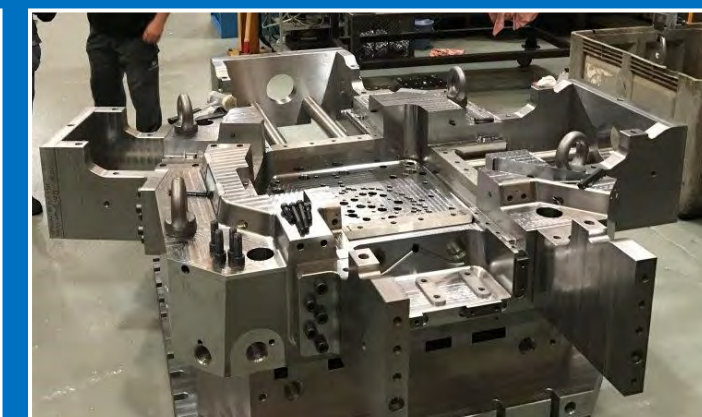
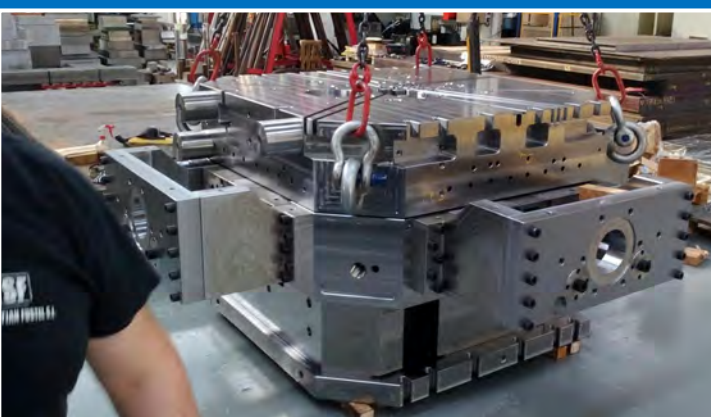
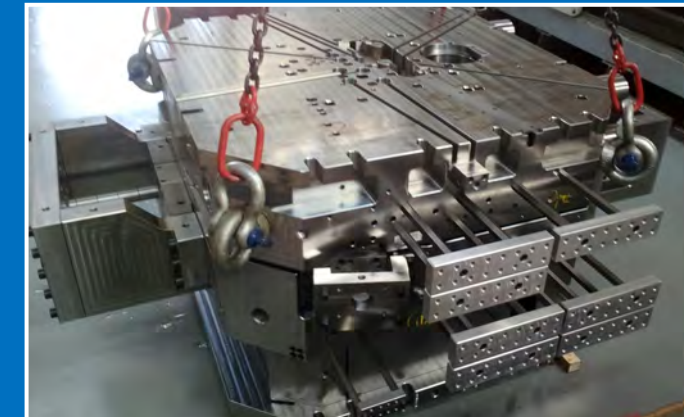
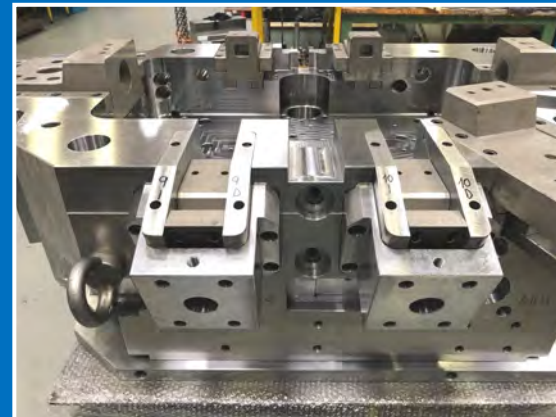
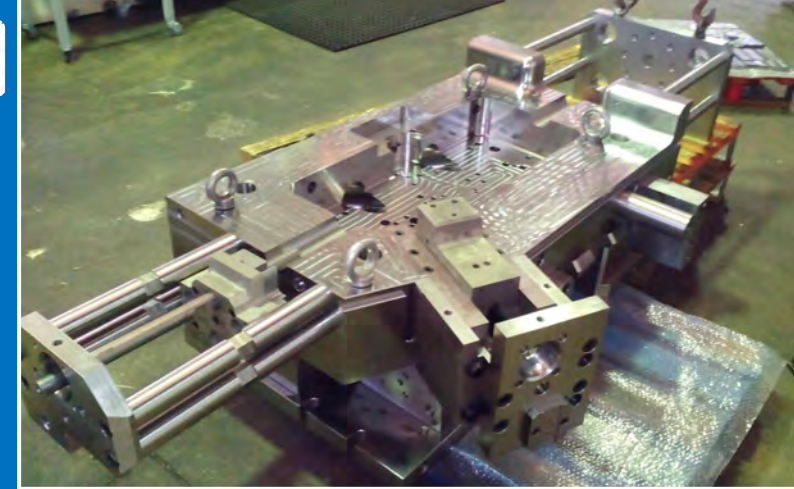
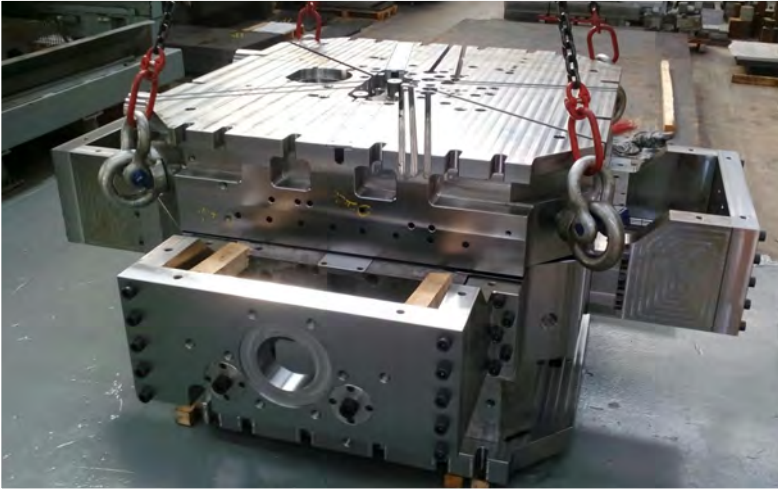


DIE CASTING GALLERY



mould bolsters and their components
machined, verified, assembled and adjusted

INTEGRAL GESTION OF PROJECTS





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